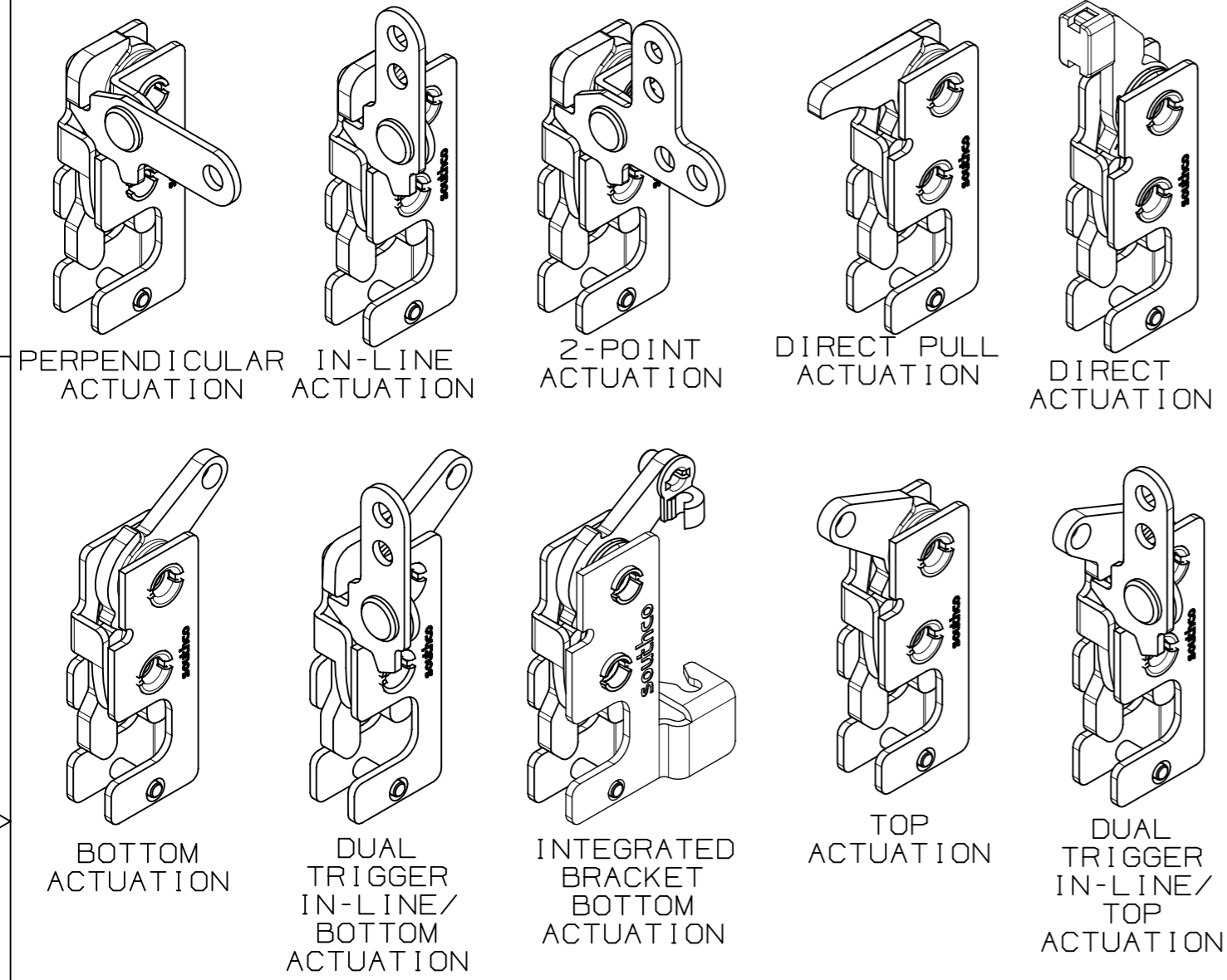
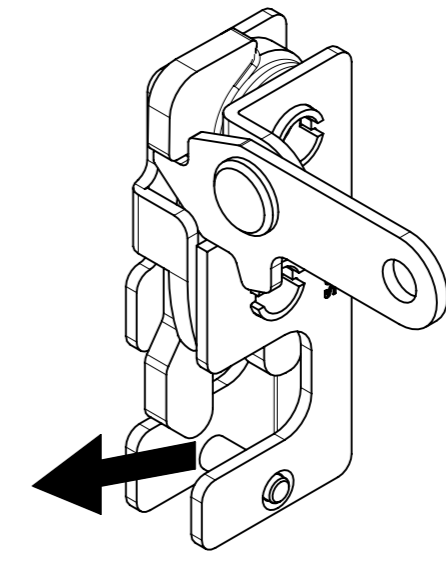


REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
C	22JUN2017	JAD/DGJ	PRN: P2017-1498

SOUTHCO PERFORMANCE GUIDELINES
 THE PERFORMANCE GUIDELINES SHOWN ON THIS PAGE ARE SUPPLIED AS A GENERAL GUIDE ONLY, AS CONDITIONS VARY WITH EACH APPLICATION AND METHOD OF INSTALLATION. STRENGTH DATA GIVEN IS FOR FAILURE OF THE PRODUCT OR FOR SUFFICIENT DEFORMATION TO MAKE THE PRODUCT INOPERABLE. NO SAFETY FACTOR HAS BEEN APPLIED. IT IS RECOMMENDED THAT THE USER REQUEST A PRODUCT SAMPLE FOR TESTING TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE PURPOSE INTENDED AND USER'S PARTICULAR APPLICATION.



DIRECTION OF GASKET FORCE AND TENSILE FORCE



PERFORMANCE VALUES FOR R4-10-XY-Z01-10

GASKET FORCE	CYCLE LIFE
100 N (22 lb.)	40,000
200 N (45 lb)	40,000

- NOTES:
1. AVERAGE ULTIMATE TENSILE FORCE BEFORE FRACTURE OR STRIKER PULL-OUT:
 SINGLE STAGE & DUAL STAGE, PRIMARY POSITION: 3600N
 DUAL STAGE, SECONDARY POSITION: 600N
 2. CYCLE AND TENSILE TEST WERE PERFORMED WITH THE STRIKER AT THE NOMINAL LATERAL POSITION (ZERO MISALIGNMENT).
 3. MAXIMUM ALLOWABLE TORQUE ON THREADED MOUNTING SCREWS IS 550 N-cm.
 4. CYCLE TESTING CONDUCTED WITH STRIKER DIAMETER OF 9.5mm

REF: trR4-20145
 trR4-22223
 trR4-22682
 trR4-24469
 trR4-24972
 trR4-26523
 trR4-14036

THIRD ANGLE PROJECTION	MILLIMETERS [IN]	 CONNECT • CREATE • INNOVATE		
TOLERANCES UNLESS OTHERWISE NOTED		SIZE	SYSTEM	DWG NO.
UP TO 0.5 ±0.05		A3	NX	TD-R4-1-J
OVER 0.5 UP TO 6 ±0.1		DRAWN BY JAD		
OVER 6 UP TO 30 ±0.2		DATE 24FEB2017		
OVER 30 ±0.3		SCALE 1:1		
ANGLES ±1°		SHEET 1 OF 1		
PER ASME Y14.5M-1994				

PROPRIETARY ITEM
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