

NOTES:

A. MATERIAL AND FINISH:  
 PLUG BODY - DIE CAST ZINC  
 TUMBLERS - BRASS  
 KEYS - BRASS, NICKEL PLATED  
 SPRING MATERIAL OPTIONAL. SPRING MATERIAL  
 MUST BE STAINLESS STEEL. IF POWDER COATED  
 AFTER ASSEMBLY OR PURCHASED AS PK-110 C/C.

FINISH: BRIGHT CHROMATE, TOP SURFACE OF HEAD TO BE  
 BUFFED BEFORE PLATING.

B. MOUNTING HEX NUT AND LOCKWASHER 4 EACH INCLUDED  
 ASSEMBLED

C. TIGHTENING TORQUE OF MOUNTING NUTS NOT TO EXCEED 25 in-lbs

**southco**

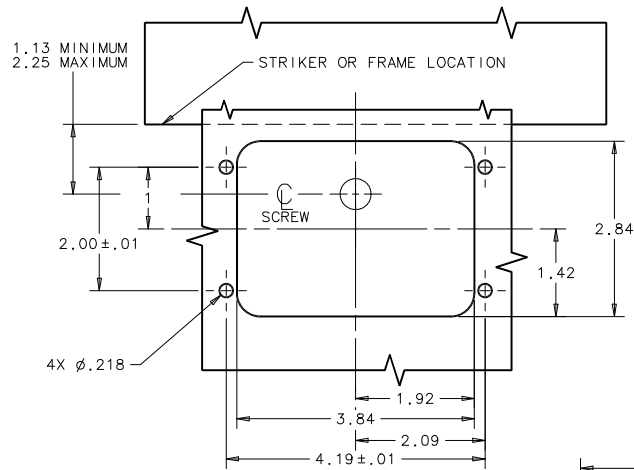
PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY  
 GRANTED IN WRITING INFORMATION DISCLOSED  
 HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT  
 AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

No. 24 FASTENER-HEAVY DUTY TYPE A (STUD MOUNT)  
 ADAPTABLE FOR 3 POINT LATCHING W/LOCK (KEYED ALIKE)

DATE: 5-8-86 DRAWN: RJB CHKD: SCALE: .75:1 DRAWING NUMBER: J-24-20-812-35

REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH
H	21MAY97	SWD	PRN: 24-176	ASSEMBLY	24-20-812-35	-	-
I	18MAY2004	RLR/AJH	PRN: P2004-0492	GROOVE PIN	-	STEEL	ZINC PLATE PLUS BRIGHT CHROMATE
J	12APR2005	BRP/AJH	PRN: P2005-0592	SCREW	-	STEEL	CHROME PLATE
K	31JAN2014	CMS/BGL	PRN: P2014-0207	CONICAL SPRING	-	STAINLESS STEEL	PASSIVATE
				PAWL	-	STEEL	ZINC FLAKE COATING
				JAM NUT(2)	-	STEEL	ZINC PLATE CHROMATE PLUS SEALER
				ACTUATOR	-	STEEL	ZINC FLAKE COATING
				U BENT WASHER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				HANDLE	-	DIE CAST ZINC	CHROME PLATE
				CUPWASHER	-	STEEL	CHROME PLATE
				CUP BRACKET	-	STAINLESS STEEL	ELECTROPOLISH
				LOCK PLUG	-	SEE NOTE A	SEE NOTE A
				LOCK CYLINDER	-	DIE CAST ZINC	BRIGHT CHROME
				SPACER	-	STEEL	BRIGHT CHROME
				LOCK ARM	-	STEEL	ZINC FLAKE COATING
				HEX NUT	-	DIE CAST ZINC	ACRYLIC LATEX SEALER
				SCREW(2)	-	STAINLESS STEEL	PASSIVATE
				C RETAINER	-	STEEL	ZINC PLATE PLUS YELLOW CHROMATE DIP
				HEX NUT(4)	-	STAINLESS STEEL	PASSIVATE
				LOCKWASHER(4)	-	STAINLESS STEEL	PASSIVATE

INCHES  
 ALL DIMENSIONS WITHOUT  
 TOLERANCES ARE FOR  
 REFERENCE ONLY.



PANEL PREPARATION  
 (SCALE 1:2)

