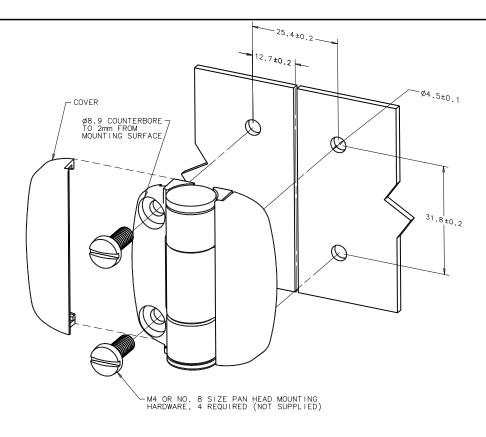
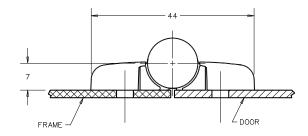
LE DRAWING NUMBER $J-G6-1$	MILLIMETER DIMENSIONS	H I W	TO MENSIONS WITHOUT	REFERENCE ON Y				THIRD ANGLE PROJECTION SIZE
DATE DRAWN CHKD SCALE 2DEC95 AAB 1.5:1								
DATE DRAWN	ŀ							
G6 DOOR POSITIONING HINGE	MATERIAL COLOR			NYLON DESCRIPTION	HINGE PIN ACETAL HOMOPOLYMER TABLE	HINGE PIN INSERT ACETAL HOMOPOLYMER	URETHANE BLACK	
ES EXPRESSLY NI SCLOSED LIGHTS PATENT DUTHCO, INC.	ITEM	OUTER LEAF	INNER LEAF	COVERS	HINGE PIN	HINGE PIN INSER	SPRING	
PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WITHING INDSMATION DISCLOSED HERCON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.	RE<-S-OZ	PRN: G6-02	PRN: G6-03	PRN: G6-07A	PRN: G6-08	PRN: G6-12	PRN: P2016-1010	
hco	DRAWN	6 AAB	6 AAB	7 VP	7 SL	GMS 6	16 CMS/TS	
T.	DATE	96NN 0	08JUL96	1APR97	05DEC97	26AUG99	MAY20	



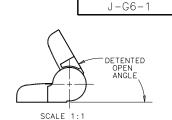
INSTALLATION INSTRUCTIONS

- 1. PREPARE INSTALLATION HOLES AS SHOWN.
- 2. MOUNT HINGE SUB-ASSEMBLY WITH APPROPRIATE FASTENING HARDWARE. MAXIMUM RECOMMENDED TIGHTENING TORQUE = 225 N.cm (20 in.lbs).
- 3. SNAP COVERS IN PLACE TO HIDE MOUNTING HARDWARE.



ASSEMBLY DESCRIPTION

ASSEMBLY PART NUMBER	DETENTED OPEN ANGLE	COLOR					
G6-5-1	120°	BLACK					
G6-0-1	FREE-SWINGING	BLACK					
G6-0-3	FREE-SWINGING	WHITE					
G6-5-3	120°	WHITE					



DRAWING NUMBER

- NOTES: A: DETENT HINGE ALSO HAS DETENTED OPEN ANGLE AT 170°, AND BIASES THE DOOR CLOSED AGAINST A FRAME.
- B: HINGE ASSEMBLY PART NUMBERS SHOWN CONSIST OF ONE HINGE SUBASSEMBLY AND TWO COVERS, SHIPPED SEPARATELY, BULK.
- C: FOR ONE HINGE SUB-ASSEMBLY AND TWO COVERS PACKAGED IN A POLY BAG, ADD -2 TO THE PART NUMBERS SHOWN ABOVE (EX. G6-5-1-2).
- D: HINGE SUB-ASSEMBLIES AND COVERS ARE DESIGNED TO ACCOMODATE M4 OR NO. 8 SIZE PAN HEAD MOUNTING HARDWARE (NOT SUPPLIED).

