| ■ ■ PROPRIETARY ITEM - EXCEPT FOR US  | ES EXPRESSLY   |                       |                   | DATE       | DRAWN CHKD SCALE | DRAWING NUMBER                            |
|---|--|-----------------------|-------------------|------------|------------------|---|
| Southco PROPRIETARY ITEM - EXCEPT FOR US GRANTED IN WRITING INFORMATION DE HEREON IS CONFIDENTIAL AND ALL RAND | USCLOSED NO. 2 LIN                                       | K LOCK - SPR          | ING LOADED        | 07JUL92    |                  | J-K5-2819-07                              |
| REV DATE DRAWN/CHKD DESCRIPTION   | PART NUMBER  |                       |                   |            |                  | INCHES                                    |
| A 09MAY2003 VNI/MJS PRN: P2003-0352   | K5-2819-07   |                       |                   |            |                  |   |
|   |  |                       |                   |            |                  | ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR |
|   |  |                       |                   |            |                  | REFERENCE ONLY.                           |
|   |  |                       |                   |            |                  | A A BARER                                 |
|   |  |                       |                   |            |                  | THIRD ANGLE PROJECTION SIZE               |
| NOTES: A. SPRING LOADED ANCHOR PLATE COMPENSAT  | FS UP TO .156 INCHES                                     |                       |                   |            |                  |   |
| FOR MISALIGHNMENT.  | 20 0, 10 ,100 ,,,,,,,,,                                  |                       |                   |            |                  |   |
| B. MATERIAL AND FINISH:   | CARRON STEEL .   |                       |                   |            |                  |   |
| ZINC PLATE, BRIGHT CHARDATE DIP.  2 HOUSING AND SLIDE: HARDATE ALLOY STEEL:   |  |                       |                   |            |                  |   |
| 1. ANCHOR PLATE, WING AND LOWER CAM: CARBON STEEL; ZINC PLATE, BRIGHT CHROMATE DIP. 2. HOUSING AND SLIDE: HARDENED ALLOY STEEL; ZINC PLATE, BRIGHT CHROMATE DIP. 3. UPPER CAM: POWDER METAL; ZINC PLATE, BRIGHT CHROMATE DIP. 4. SPRINGS AND CAM RIVET: STAINLESS STEEL   |  |                       |                   |            |                  |   |
| 4. SPRINGS AND CAM RIVET: STAINLESS S   | TEEL   |                       |                   |            | <del></del>      | ——————————————————————————————————————    |
| -   | .88 — OPTI   | ONAL                  |                   | .500       | Ţ                |   |
|   | KEEP<br>K5-2   | ER PLATE   <br>811-07 |                   | <u> </u>   |                  |   |
|   |  | ( )                   |                   |            | $\perp$          |   |
|   |  |                       |                   |            | -                | .688                                      |
|   |  |                       |                   |            |                  |   |
|   |  | 11 -                  |                   |            |                  |   |
|   |  | (                     |                   | 2 470 8    | UGGESTED         | DANET                                     |
|   | .88 HEX  |                       |                   | 2.430 3    | PREPARA'         |   |
|   |  |                       |                   |            | 1 10231 111011   |   |
| 3.41±.06 CLOSED   | $\rightarrow$ $\int \int \int \int$                      | <b>∦</b>              |                   |            |                  |   |
| SEE NOTE A  |  |                       |                   |            |                  |   |
| 3.78±.06 OPEN   |  |                       | 4                 |            | _                |   |
| 3:701:00 OF EN  | -(+)-    <b>-</b> (-)-(-)-(-)-(-)-(-)-(-)-(-)-(-)-(-)-(- | Y//P                  |                   | 4          | (+)   -          | <del>(+)-</del>                           |
| (( ))   |  |                       |                   |            | 1                |   |
|   |  |                       | <br>1 <i>.</i> 75 | 1 125      |                  |   |
|   |  |                       | 1.75              |            |                  |   |
|   |  |                       |                   | d.         | i                |   |
|   | \(\psi\)   |                       |                   |            | -                | +-  |
| <u> </u>  |  |                       | ₩                 | 7X Ø.205 - |                  |   |
| 1   | .62 —31  |                       |                   | ,          |                  | .38                                       |
|   | 3.25   | → .95±.03 →           |                   |            | 750 -            | -   |
| ı   | ı  |                       |                   |            |                  |   |