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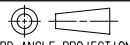
NO.68 BAIL HEAD ASSEMBLY


DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
12-10-80	ACZ		.5:1	J-68-80-302-10

REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH
G	15FEB1991	JAD	PRN: 68-71	ASSEMBLY	68-80-302-10	SEE NOTE "A"	SEE NOTE "A"
H	22JAN1993	JGK	PRN: 68-79				
I	5MAR1993	VTB	PRN: S-1-03				
J	22APR2005	BRP/RLR	PRN: P2005-0594				

INCHES

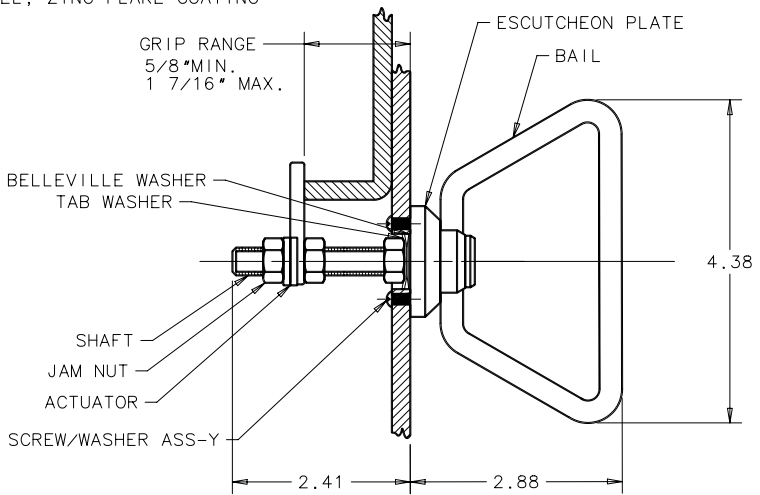
ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

 THIRD ANGLE PROJECTION

 A PAPER SIZE

NOTE:

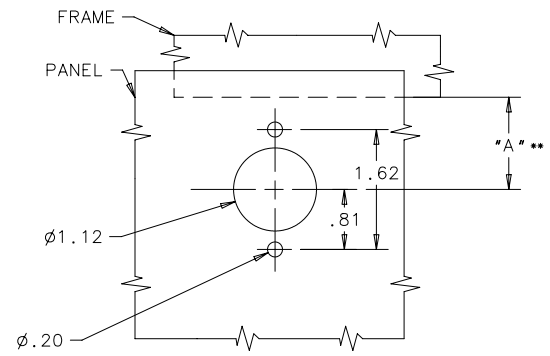
A. BAIL & SHAFT: STEEL, ZINC PLATE-BRIGHT
 ESCUTCHEON PLATE & STOP WASHER:
 DIE CAST ZINC, CHEM. PROTECTIVE FILM
 NUT, BELLEVILLE WASHER, BASE PLATE, TAB WASHER,
 PAWL, JAM NUT, ACTUATOR, & SCREWS/WASHER ASSEMBLY:
 STEEL, ZINC FLAKE COATING



INSTALLATION INSTRUCTIONS

ALIGN BAIL ENDS IN SEAT OF STOP WASHER. SLIP STOP WASHER OVER SHAFT. FOLLOW WITH ESCUTCHEON PLATE. INSERT SHAFT INTO PANEL: FIT STOP PINS ON ESCUTCHEON PLATE INTO PANEL HOLES. APPLY BELLEVILLE WASHER, TAB WASHER, & NUT AS SHOWN. TIGHTEN NUT TO GIVE DESIRED DRAG TO BAIL AND PERMIT SMOOTH OPERATION. BEND TABS OF WASHER AGAINST SIDES OF NUT TO MAINTAIN ADJUSTMENT. THREAD PAWL ONTO SHAFT TO DESIRED GRIP POSITION-CHECK OPERATION (LATCH AND UNLATCH), TIGHTEN SET SCREW.

*TYPE "B" ASSEMBLIES TURN COUNTERCLOCKWISE TO LATCH.
 TYPE "A" ASSEMBLIES TURN CLOCKWISE TO LATCH



PANEL PREPARATION

PANEL PREPARATION SHOWN ABOVE (THREE HOLE-CENTERLINES PERPENDICULAR TO FRAME EDGE) IS FOR TYPE "B" FASTENER OPERATION. FOR TYPE "A" OPERATION OF FASTENER, HOLE CENTERLINES SHOULD BE MADE PARALLEL TO FRAME EDGE.

** "A" EDGE OF FRAME TO 1.125 DIAMETER HOLE CENTERLINE FOR STRAIGHT PAWL 1.125*MIN.-2.25*MAX.